



# Specifications PREMIUM RESILIENT TILE (PRT)

**VPI Corporation**  
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[www.vpiflooring.com](http://www.vpiflooring.com)

## ACCEPTABLE MANUFACTURERS

1. VPI Corporation 3123 South 9<sup>th</sup> Street, P.O. Box 451, Sheboygan, WI 53082-0451

## FLOOR COVERING SPECIFICATIONS

Solid Vinyl Resilient Floor Tile meets ASTM1700 standards

1. Square edge or pre-grooved tile 12"x 12" tiles, 24"x 24" tile, & 36"x 36"
2. Thickness 1/8" – 0.125 (3mm)

## MANUFACTURING SPECIFICATIONS

1. See all ASTM specifications per VPI web site: [www.vpiflooring.com](http://www.vpiflooring.com)
2. Meets VPI specific VOC, wear through, durability and other performance standards without exception or deviation

## ADHESIVES SPECIFICATIONS

1. VPI # 100 2 part conductive epoxy adhesive
2. VPI # 520 one part pressure sensitive conductive acrylic adhesive.
3. Spray-Lock 6500 pressure sensitive adhesive
4. Use specified trowel and roller per VPI Installation and Maintenance instructions.

## PRE-INSTALLATION SPECIFICATIONS

1. See VPI PRT Installation and Maintenance instructions for substrate requirements, conditions and specifications.

## INSTALLATION SPECIFICATIONS

1. See VPI PRT Installation and Maintenance instructions for all requirements.

## INITIAL MAINTENANCE SPECIFICATIONS

1. See VPI PRT Installation and Maintenance instructions for all requirements.
2. PRT three part maintenance system required for required aesthetics and performance

## POST INSTALLATION SPECIFICATIONS

1. VPI 100 2 epoxy requires 72 hours to dry before foot traffic allowed and 4-5 days before initial maintenance.
2. VPI 520 1 part pressure sensitive adhesive requires 72 hours to dry before foot traffic allowed and 4-5 days before initial maintenance.
3. Spray-Lock 6500 1 part pressure sensitive adhesive requires 72 hours to dry before foot traffic allowed and 4-5 days before initial maintenance.

## WARRANTY INFORMATION

1. 25 year wear-through warranty
2. 75 year warranty free from defects in workmanship and materials

PRT Specs 13: 03-03-13